

First and latest Barons meet at their birthplace

BY PETER A. BEDELL PHOTOGRAPHY BY MIKE FIZER If the true test of a design's success were longevity, then Raytheon's Beech Baron would represent the epitome of a successful design. Continuous production of the light twin has soldiered on for 40 years, likely the longest-running production line of any twin.

During those years the Baron has become known as a nocompromises light twin, possessing a unique combination of speed, load-carrying ability, short-field prowess, and handling attributes that will please even the most demanding pilots. Private owners, charter companies, and cargo operators all recognize the many desirable qualities that the type possesses. Naturally, the Baron has undergone significant changes over the past four decades, but the basic design and crisp handling remain unchanged.



Although 40 years separate the two airplanes, the mission is still the same. Both owners fly their airplanes for business and personal use. Kimmel, a 10,000-hour pilot, uses TC-1 to meet with clients of his aviation insurance business. Kimmel Aviation Insurance Agency specializes in coverage of aerial application companies in the South.

Scott is a private pilot and self-proclaimed aviation nut. Although Scott has the means to ride in turbine equipment, he chooses to stay low and savor the joy that personal flying brings him. "When I ride in corporate jets, I always find myself wanting to sit up in the jump seat or anywhere near the pilots," he said.



While each Baron's mission is the same for both customers, the equipment lists of the two airplanes show how much the design has matured in the past 40 years. Avionics, for example, weren't nearly as important to customers in the 1960s. Today, they are considered an integral part of the airplane. TH-2000 is equipped with a combination of Garmin and Honeywell's latest avionics, flight control system, and weather avoidance gear. All of the controls and instruments are logically arranged in a professional and aesthetically pleasing instrument panel.

TC-1 has a comparatively haphazard layout typical of an early 1960s' design. Avionics have been relegated to the lower-left corner of the panel where space is seriously limited. When it left the factory there was no such thing as moving maps or satellite navigation. No sir, the state of the art was a pneumatiA massive control column and random panel layout is an early Baron trait (this page). Today's airplane (right) is far more capable, elegant, and ergonomically correct.

cally driven (via the vacuum pumps) two-axis Tactair T-3 autopilot, two nav/ coms, and an ADF. There were five avionics packages offered from the factory from companies such as Motorola, Aircraft Radio Corporation (ARC), Narco, Collins, and King. While the majority of the avionics in TH-2000 are panel mounted, TC-1's original ARC radios (long since removed) were remote mounted. Control heads resided in the panel but the brains of the radios-vacuum tubes and all-were taking up baggage space in the nose of the Baron. A transponder wasn't even mentioned nor was weather radar. In addition, these were heavy radios; each nav/com's transmitter, receiver, rack, and control unit combination weighed in at nearly 25 pounds.

TC-1's landing gear and flap switches are arranged in what is now considered a nonstandard layout. The gear switch is on the right side of the power quadrant and the flap is on the left. Likewise, within the power quadrant, the throttle and propeller controls are swapped with the prop controls on the left and the throttles in the middle.

I'm happy to report that TC-1, which bears the registration N9695R, is still as



much fun to fly as any Baron. The control feel remains perfectly crisp and the controls are rigged nicely. Performance was right on target with the original pilot operating handbook. On an evaluation flight at a density altitude of 7,300 feet, the old Baron cruised at 184 knots true at approximately 75percent power. The original 95-55 (so designated because the Baron was an offspring of the Model 95 Travel Air) is powered by 260-horsepower Continental IO-470 engines. The subsequent A55 and B55 models were also powered by the IO-470. The B55 continued production until 1982.

In the early years Beech was always tinkering with the Baron and created some successful and not-so-successful versions of the type. For the 1966 model year, Beech introduced the C55, which sported an extended nose and 285-hp Continental IO-520 engines. The D55 (1968) and E55 (1970) marked incremental improvements in the IO-520-powered 55s, which continued production alongside the B55 until 1982. Between 1967 and 1971, Beech built the 56TC Turbo Baron that used mammoth 380hp Lycoming TIO-541 engines, which were also used on the Beech Duke.

In 1970, the Model 58 was introduced, featuring the 285-hp IO-520s and an elongated cabin with huge cargo doors. Turbocharged (58TC) and pressurized (58P) versions were introduced in 1976 and ended production in the mid-1980s. Naturally, many improvements have been made to the 58 over the years, the most significant of which took place in 1984. At that time Beech performed a major overhaul of the panel and changed the switch/throttle layout to conform to the norm for light twins. This was also the first year that the 300-hp IO-550s were used on the Baron.

Today, the Baron 58 utilizes 300-hp Special Edition Continental IO-550 engines. The Special Edition engines are rebadged versions of Continental's Platinum engine, which are blueprinted and balanced to significantly improve the smoothness and performance of Barons built since 1999. Owners of new Barons consistently report cruise speeds in excess of 200 KTAS.

Like most new airplanes, however, the new Barons lack the useful load of their forbearers. While older airplanes are capable of carrying 2,000 pounds of people, bags, and fuel, TH-2000 has a useful load of only 1,472 pounds. Of course, the luxury interior, known-ice certification, air conditioning, and milelong option list take a toll on the useful load. In addition, the new Baron holds 60 to 88 more gallons of fuel than the original airplane's 106 usable gallons, allowing pilots to choose between payload or bladder-busting range.

Barons, especially the earlier models, have tremendous short- and rough-field takeoff and landing ability. The C, D, and E55s are capable of hauling a full load up and over a 50-foot obstacle in less than 1,000 feet. Although you won't likely see any of the fancy new Barons used in such a way, Kimmel often operates N9695R in and out of the same dirt and grass runways that his spray pilot customers use. It should be noted that published takeoff data for the early Barons was demonstrated with little regard to V_{MC}, the airplane's minimum control speed with the critical engine windmilling. In the early 1980s, Beech distributed to all Baron owners new flight manuals that included far more conservative takeoff data and implemented a minimum safe single-engine speed (V_{SSE}).

While the handling characteristics of the Baron are hailed as being among the best in certified aircraft, the design has been criticized for having untoward single-engine stall characteristics. Unrecoverable flat spins can be entered in such situations and have led to several fatal accidents, mostly during training flights. A few years ago, Raytheon spun a B55 more than 100 times and confirmed that if the airplane was fully established in a spin (four to five turns), ordinary anti-spin control inputs may be ineffective. Frankly, no pilot should allow such an airplane to get so precariously slow





To create the 58. **Beech stretched the** 55's fuselage 10 inches and relocated it farther forward on the wing. This brought a larger cabin and better loading characteristics with reference to CG. **Frank Kimmel** (opposite page) brought TC-1 to the factory where David Scott (above) received delivery of TH-2000 with his wife, Lori, and daughter, Madison.

in a V_{MC} configuration—even in the name of training. As far as fatal accidents go, the Baron's rate is on par with that of other light twins. A large number of gear-up incidents have been attributed to pilots confusing the landing gear and flap switches.

Part of the reason for the low accident rate is the huge number of Barons that have been produced. While the perception is that Barons are involved in more accidents, the size of the fleet brings the percentage to a level on par with other light twins. Although TH-2000 is emblazoned with "2000th Baron" on its unique paint job, that figure is somewhat misleading; it is the 2,000th Model 58. There were 3,654 Model 55s (including the military T-42) produced between 1961 and 1982. Add to that the more than 700 turbocharged and pressurized Barons that were built during the 1960s, '70s, and '80s. In total there have been nearly 6,500 Barons produced.

Back to that unique paint job on TH-2000: Despite the love/hate relationship that viewers have of it, the scheme demonstrates the latest in paint technology. The colors are from PPG's Harlequin line, which actually changes colors depending on the angle at which they are viewed. As you walk around the airplane focusing on one area, the color changes dramatically. One spot changes from cyan to magenta, then to blue, black, and purple as you walk from nose to tail. So-called ChromaFlair flakes embedded in the finish create the distinctive color shifts. Unlike typical flakes in metallic paint, ChromaFlair particles work like prisms to reflect specific wavelengths of light. Unfortunately, you can't experience the total effect by gazing at the pictures accompanying this article.

The interior continues the morphingcolor motif with materials that drew comments ranging from "groovy" or "gaudy" to "cool" or "futuristic." Design Tex's One Plus One division supplied the Presto-Change-O brand of color-changing vinyl, which is used in the trim and seat piping. Ironically, the actual names of the materials are the adjectives often used to describe how they look. Groovy Baby, Oh My Stars, and Egads are just some of the fabric names used in TH-2000. Even the control vokes are covered in the color-changing Presto-Change-O vinyl. In the panel resides a Baker CD/DVD player that provides audio and video entertainment to the Baron's rearseat passengers via a small liquid-crystal display perched atop the stowable writing table.

TC-1 left the factory with a typical 1960s'-era three-color paint job featuring white, gold, and robin's-egg blue. How do we know? N9695R was shown in the brochure for the 1962 A55. Kimmel secured a copy of the brochure so that he knew what his airplane looked like in its birthday suit. Besides the different paint job, TC-1 had a stubbier nose cone in which the heater inlet surrounds the nose-mounted taxi light. It also had stubbier propeller spinners and deice boots. The boots were removed at the recent paint job because they no longer worked. In addition, the boots used a medicine-ball-sized accumulator that is obsolete and takes up valuable luggage space in the nose.

N9695R was owned by Beech until about 1968 or 1969, when it was sold at a reportedly low price to KJRG, a radio station in Newton, Kansas. Carl Weaver was a broadcast engineer at the station who used TC-1 to transport equipment and engineers throughout Colorado, Nebraska, and Kansas. Weaver, who later went into aircraft sales, ended up brokering the airplane in its next sale to Hes-

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ston College in the early 1980s. Hesston used the airplane for multiengine instruction. In fact, two current AOPA employees, Rob Hackman and Randy Kenagy, spent many hours giving dual in N9695R at Hesston College. Weaver again brokered the airplane to Kimmel in 1995.

Kimmel has made some strides in returning the airplane to its original condition. At one point TC-1's windshield was replaced with a one-piece sloped windshield like that in newer Barons. Kimmel changed it back to the old twopiece style. Kimmel contemplated out-





The earliest Barons have only five seats and no baggage area behind the rearmost seats (above). The 58's interior (left) can be arranged in a club configuration or straight seating by simply turning around the seats in the middle row. The 58's giant double doors are a big advantage compared to the 55's small baggage door. Note TH-2000's "groovy" interior-carpet and all-that appears to change color depending on the angle at which it is viewed.

fitting the airplane with the original radio equipment but soon realized that doing so would make the airplane impractical for modern IFR flight. Kimmel also couldn't bring himself to copy the original paint scheme when it was time for repainting.

Thumbing through TC-1's stack of logbooks is an interesting experience. On February 29, 1960, S. Little piloted the first flight. J.D. Webber, who performed, among other things, a "sound-level survey," made six test flights on March 1. On March 3, stalls and single-engine characteristics were explored. There were many entries labeled "rudder power" checks, which likely had to do with testing the all-new swept tail that the Baron had. The airplane went to Phoenix for "hot weather testing." On March 20, with only 82 hours, the baby Baron got new engines, although there was no mention as to why. On April 7, the airplane received its airworthiness certificate. Over the next several years, the airplane was taken in and out of the experimental category as Beech tested and certified different equipment in the airplane. By the end of the 1960s, N9695R must have been the old girl on the flight line as it didn't seem to fly much between annual inspections.

Links to additional information about the Raytheon Beech Baron may be found on AOPA Online (www.aopa.org/ pilot/links. shtml). Not surprisingly, that's when the airplane sold. Today, the airplane has nearly 7,000 hours.

Hopefully, decades from now we can hope TH-2000 will have accumulated a similarly glorious history.

We can hope that 40 years from now TH-2000's owners will talk as highly of it



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SPECSHEET

1961 Beech Baron 95-55

Standard price: (1961) \$58,250 (approx. \$340,000 in 2000 dollars);

Typically equipped: (1961) \$81,550 (approx. \$476,000 in 2000 dollars); Current market value: \$85,500

Specifications

Specifications

PowerplantContinental IO-470-L rated at 250 hp
Seats5
Useful load, as tested1,612 lb
Payload w/full fuel, as tested976 lb
Maximum takeoff weight4,880 lb
Maximum landing weight4,880 lb
Fuel capacity, std112 gal (106 gal usable)
672 lb (636 lb usable)
Baggage capacity(nose) 270 lb, 12 cu ft
(aft) 270 lb, 33.5 cu ft

Powerplant...Continental IO-550-C rated at 300 hp

Useful load, as tested1,472 lb

Payload w/full fuel, as tested478 lb

Maximum takeoff weight5,500 lb

Maximum landing weight5,400 lb

Fuel capacity, std172 gal (166 gal usable)

Fuel capacity, w/opt tanks200 gal

Baggage capacity(nose) 300 lb, 18 cu ft

1.032 lb (996 lb usable)

1.200 lb (1.164 lb usable)

(aft) 120 lb, 10 cu ft

(194 gal usable)

Performance

		 		185	kt/3	3.2 h
		1	81	pph/	13.5	gph)
Service	ceiling.	 			.19,2	00 ft

2001 Beech Baron 58 Price typically equipped: \$1,050,000

Performance

Takeoff distance, ground roll1,400 ft Takeoff distance over 50-ft obstacle ..2,300 ft Rate of climb, sea level1,735 fpm Single-engine ROC, sea level390 fpm Cruise speed/endurance w/45-min rsv, std fuel (fuel consumption, ea engine)

@ 75% power, best power 7,000 ft
(98 pph/16.4 gph)
Service ceiling20,688 ft
Single-engine service ceiling7,400 ft
Landing distance over 50-ft obstacle1,950 ft
Landing distance, ground roll1,500 ft

as Kimmel, Weaver, and the others do about TC-1. Will the Baron design continue in production for another 40 years? Pretty unlikely. Then again, I bet the engineers who designed the Baron in the 1960s never thought it would be in production into the twenty-first century. Single-engine service ceiling7,600 ft Landing distance over 50-ft obstacle ..1,470 ft Landing distance, ground roll1,250 ft

Limiting and Recommended Airspeeds

Vio (max gear operating)130	KIAS
V _{NE} (never exceed)224	KIAS
V _{s1} (stall, clean)75	KIAS
Vso (stall, in landing configuration)	
	KIAS

Limiting and Recommended Airspeeds

Vio	(max gear operating)152	KIAS
VNE	(never exceed)223	KIAS
VGI	(stall, clean)84	KIAS
VSO	(stall, in landing configuration)73	KIAS

For more information, contact Raytheon Aircraft Company, Post Office Box 85, Wichita, Kansas 67201; telephone 316/676-7111; or visit the Web site (www.raytheon.com/rac/). All specifications are based on manufacturer's calculations. All performance figures are based on standard day, standard atmosphere, sea level, gross weight conditions unless otherwise noted.

Peter A. Bedell, AOPA 1136339, is a regional airline captain and is a former technical editor of AOPA Pilot. He is part owner of a Beech Baron.